

**Technical Data Sheet** 

## DOWSIL<sup>™</sup> CN-8880 Thermal Grease

Non-curing, thermally conductive silicone paste

Features & Benefits	<ul><li>High thermal conductivity</li><li>Low oil bleed</li><li>Stable at high temperatures</li></ul>
Applications	<ul> <li>Gap fill between heat sinks and:         <ul> <li>Transistors</li> <li>Diodes</li> <li>Rectifier bases</li> <li>Other heat sources</li> </ul> </li> </ul>
Application Methods	<ul> <li>Screen print</li> <li>Stencil print</li> <li>Needle dispense</li> </ul>

## **Typical Properties**

Specification Writers: These values are not intended for use in preparing specifications.

Property	Unit	Result	
Viscosity	cP	836000	
	mPa-sec	836000	
	Pa-sec	836	
Extrusion Rate	g/min	695	
Flow Rate - Slump	in	0.1	
	cm	0.4	
Specific Gravity (Uncured)		2.16	
Dielectric Strength (JIS <sup>1</sup> K 6249)	Volts/mil	225	
	kV/mm	9	
Volume Resistivity (JIS K 6249)	ohm*cm	2.89 E+15	
Thermal Conductivity (Hot Disk)	btu/hr ft °F	0.578	
	W/mK	1	
Oil Bleed - 150°C/24 hrs	%	< 0.01	
Volatility - Greases & Compounds @150°C/24 hrs	%	0.14	
Shelf Life at 25°C	months	12	

1. JIS: Japanese Industrial Standard.

Description	Dow thermally conductive compounds are greaselike silicone materials, heavily filled with heat-conductive metal oxides. This combination promotes high thermal conductivity, low bleed and high-temperature stability. The compounds resist changes in consistency at temperatures up to 177°C (350°F), maintaining a positive heat sink seal to improve heat transfer from the electrical/electronic device to the heat sink or chassis, thereby increasing the overall efficiency. Long-term, reliable protection of sensitive circuits and components is important in many of today's delicate and demanding electronic applications. With the increase in processing power and the trend toward smaller, more compact electronic modules, the need for thermal management is growing. Thermally conductive silicones function as heat transfer media, durable dielectric insulation, barriers against environmental contaminants and as stress-relieving shock and vibration absorbers over a wide temperature and humidity range. In addition to sustaining their physical and electrical properties over a broad range of operating conditions, silicones have a low surface tension that enables them to wet most surfaces, which can lower the thermal contact resistance between the substrate and the material for optimal heat transfer.
Solvent Exposure	Although highly filled silicones such as those discussed in this data sheet are generally more resistant to solvent or fuel exposure, standard silicones are intended only to survive splash or intermittent exposures. Testing should be done to confirm performance of the adhesives in the application and under the specified environmental conditions.
Handling Precautions	PRODUCT SAFETY INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.
Usable Life and Storage	Shelf life is indicated by the "Use By" date found on the product label. For best results, Dow thermally conductive materials should be stored at or below the maximum specified storage temperature. Special precautions must be taken to prevent moisture from contacting these materials. Containers should be kept tightly closed and head or air space minimized. Partially filled containers should be purged with dry air or other gases, such as nitrogen. Any special storage and handling instructions will be printed on the product containers.
Limitations	This product is neither tested nor represented as suitable for medical or pharmaceutical uses.
Health and Environmental Information	To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.
	For further information, please see our website, dow.com or consult your local Dow representative.

Disposal Considerations	Dispose in accordance with all local, state (provincial) and federal regulations. Empty containers may contain hazardous residues. This material and its container must be disposed in a safe and legal manner.
	It is the user's responsibility to verify that treatment and disposal procedures comply with local, state (provincial) and federal regulations. Contact your Dow Technical Representative for more information.
Product Stewardship	Dow has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with Dow products - from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.
Customer Notice	Dow strongly encourages its customers to review both their manufacturing processes and their applications of Dow products from the standpoint of human health and environmental quality to ensure that Dow products are not used in ways for which they are not intended or tested. Dow personnel are available to answer your questions and to provide reasonable technical support. Dow product literature, including safety data sheets, should be consulted prior to use of Dow products. Current safety data sheets are available from Dow.
How Can We Help You Today?	Tell us about your performance, design, and manufacturing challenges. Let us put our silicon-based materials expertise, application knowledge, and processing experience to work for you.
	For more information about our materials and capabilities, visit dow.com.
	To discuss how we could work together to meet your specific needs, go to <b>dow.com</b> for a contact close to your location. Dow has customer service teams, science and technology centers, application support teams, sales offices, and manufacturing sites around the globe.

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